

MORI SEIKI

CL 25 B

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 GALLERY



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PRODUCT INFO

General Information

Stock Number	1039-9133
Machine Type	CNC Lathe
Manufacturer	MORI SEIKI
Type	CL 25 B
Year of Manufacture	1995
Control	MSC 518
Location	D-59302 Oelde
Country of Origin	Japan
Delivery Time	to be agreed
Freight Basis	ex site
Additional Information	CNC - Lathe MORI SEIKI - CL 25 B

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Technical Details

axis stroke:	
Bar feed	89 mm
change time	0,5 sec
control	MSC 518
dimensions of the machine ca.	3,0 x 2,0 x 2,2 m
Drill shank diameter	50 mm
feeds:	
Main spindle:	
number of toolpositions	10 pos.
power capacity - main spindel	15 / 11 kW
rapid traverse	X/Z: 15 / 20 m/min
Shank height for square tool	25 mm
spindle bore	105 mm
spindle nose	JIS A2-8
swing dia. over bed	520 mm
Tipp feed	0 - 1.260 mm/min
total power requirement	28 kVA
turning diameter	max. 450 mm
turning length	450 mm
turning speed range - main spindle	28 - 2.800 min/-1
turret:	
weight of the machine ca.	4,0 t
x-axis	260 (225 + 35) mm
z-axis	500 mm

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PRODUCT INFO

Accessories

Chip conveyor

Coolantsystem

div. tool holder

Documents

hydraulic system

tool setting

Turret